## **Model: 105K5**

# ULTRA-HIGH CAPACITY TWEEZER-STYLE RESISTANCE SOLDERING SYSTEM

American Beauty offers the most advanced and complete line of resistance soldering systems available anywhere in the world. Here are just a few of the advantages that you will find with resistance soldering systems:

- <u>Smash Operational Bottlenecks</u> Concentrated heat reduces solder time many times over.
- Improve Solder Joint Quality Poor solder joints are often the result of insufficient heat throughout the joint, creating weak spots.
- Eliminate Thermal Damage -Traditional soldering methods introduce too much heat into surrounding areas damaging critical components or desoldering of previously soldered joints.
- Reduce Liability Light-weight handpieces cool within seconds greatly reducing likelihood of repetitive strain injury and virtually eliminating the burn risk for the user.
- <u>Solder in Tight Spots</u> Versatile systems allow easy access to restricted areas.
- <u>Cut down on Energy Consumption</u> Instant heat means you're not paying to heat a soldering station all day long.
- Save on Maintenance and Consumables Electrodes last twice as long as soldering tips and don't require constant rewetting.

Stop trying to perform your difficult soldering operation the same old way with the same old tools. Try an American Beauty Resistance Soldering System today.

## **ACCESSORIES**

The following products can be used as Accessories for Model 105K5 featured on this page:

Model	Product Name
105HCPTM	High Capacity Precision Timer Module



#### **FEATURES AND BENEFITS**

**1,800 Watts (6.9 VAC) of Power** with 23 unique settings (Warning ~ Do not switch power settings while under load.) provides intense power required to overcome difficult heat sinks.

Light-weight, palm-sized hand piece with comfort grip padding minimizes operator fatigue.

**Copper-coated, stainless steel electrodes** can be easily bent, allowing the user to customize the handpiece to their specific application.

**Footswitch** permits hands-free activation of power, vastly improving control of your applications and virtually eliminating the sparking that is common with other brands of resistance based systems.

#### **REPLACEMENT PARTS**

The following products can be used as replacements for Model 105K5 featured on this page:

Model	Product Name
10519HW	High-Wattage Footswitch
105227	Industrial Tweezer Style Handpiece
10594	1/8" Steel Electrodes for Resistance Soldering
105C1	1,800 Watt Selectively-Variable Resistance Soldering Power Unit

## **TECHNICAL SPECIFICATIONS**

Connection Type	Ring Terminals
Wattage	1800 watts
Opening between Electrodes	.625 in / 1.59 cm
Electrode Size/Diameter	.125 in / 0.32 cm
Available in a 220-240 VAC?	Yes, available upon request
Product Width	12.25 in / 31.12 cm
Product Height	10.75 in / 27.31 cm
Package Weight	31.30 lbs / 14.20 kg
Country of Origin	US
Harmonization Code:	8515.11.0000
RoHS Compliant	Yes
BS EN IEC 60335-1:2023+A11:2023	Yes
WEEE Compliant	Yes
CE Certified	Yes
Warranty Policy	Details
User Manual	User Manual
Product Lgth	12.25

## **APPLICATIONS**

Users of this product have stated that they use it for several jobs which include but are not limited to:

- 1. Soldering terminations into large, close-nested, military connectors
- 2. Restoration of O-scale brass trains
- 3. Brazing small points/connections at lower brazing temperatures
- 4. Soldering antennas for new 4G network

## **END-OF-LIFE INSTRUCTIONS**

In an effort to reduce waste and comply with WEEE directive, please do not dispose of product. All American Beauty Tools are serviceable and can be repaired and/or replaced. Please contact manufacturer to make arrangements.

## **SIMILAR PRODUCTS**

The following products are related (similar model but different specifications, etc.) to Model 105K5 featured on this page:

Model	Product Name
105L7	High Capacity Tweezer-Style Resistance Soldering System