# Model: 3178E-300

# 300 WATT HEAVY-DUTY ERGO IRON

Reaching a maximum tip temperature of 1,000°F, the American Beauty 300 Watt Ergo Iron is an industrial-duty soldering iron especially designed for professionals who depend on soldering for their livelihoods. Using a traditional stick-style soldering iron frequently causes wrist stress as the soldering iron has to be held at an awkward angle. The nearly 90 degree angle of the ergo iron allows the operator to use the soldering iron from a comfortable position, enabling them to focus on their work instead of their discomfort. (Stand Included)

Great for copper gutters, dormers, awnings, stainless steel or galvanized roofing, Brass fixturing and similar manufacturing or hobbyist and artisan applications.

### **ACCESSORIES**

The following products can be used as Accessories for Model 3178E-300 featured on this page:

| Model     | <b>Product Name</b>                                        |
|-----------|------------------------------------------------------------|
| 45D       | Diamond Style Soldering Tip                                |
| 45S       | Screwdriver Style Soldering<br>Tip                         |
| CS-ABKIT  | Soldering Iron Maintenance<br>Kit for 1/4" thru 9/8" Irons |
| CS-BS2    | Brass Sponge Tip Cleaner                                   |
| CS-FX3    | Flux_4 oz Jar with Cap Brush                               |
| CS-FX5    | Ruby Fluid Liquid Flux (Pint)                              |
| CS-ISB-78 | 7/8" Industrial Spiral Brush                               |
| CS-PB50-3 | Solder_Meter Bar_Lead<br>Bearing                           |
| CS-PBF3   | Solder_Meter Bar_PB Free                                   |
| CS-TT2    | Solid Sal Ammoniac Block                                   |
| V3700     | Voltage Controller for<br>Soldering Irons & Pots           |



#### **FEATURES AND BENEFITS**

The **near 90 degree angle** in the soldering iron casing allows the operator to use the iron from an ergonomically comfortable position, reducing tension in the hand and wrist.

**Ni-Chrome Compression Wound Heating Elements** are proven to be the most reliable heating element for maintaining soldering temperature in production environments.

Paragon Iron-Clad Lead-Free Soldering Iron Tips Will consistently outperform and outlast ordinary soldering iron tips many times over. Plug-style tip design provides for superior heat transfer and easy cleaning.

**Hardwood handle** provides superior thermal and electrical insulating properties and durability. **Modular construction** allows for easy replacement of consumable parts allowing for tools to last for generations.

# REPLACEMENT PARTS

The following products can be used as replacements for Model 3178E-300 featured on this page:

| Model    | Product Name                                               |
|----------|------------------------------------------------------------|
| 3919     | Replacement Handle/Cord set for Heavy-<br>Duty Irons       |
| 3934     | Replacement Item_Set Screws                                |
| 45C      | Chisel Style Soldering Tip                                 |
| 9277-300 | Replacement 300 Watt Compression-<br>Wound Heating Element |

# **TECHNICAL SPECIFICATIONS**

| Standard Tip Style                 | Chisel                      |
|------------------------------------|-----------------------------|
| Wattage                            | 300 watts                   |
| AMP Draw                           | < 3 Amp                     |
| Connection Type                    | NEMA 5-15P                  |
| Maximum Temperature                | 1050 °F / 566°C             |
| Stand included?                    | Yes                         |
| Available in a 220-240 VAC?        | Yes, available upon request |
| Tip Diameter                       | .875 in                     |
| Tip Length                         | 5.14 in / 13.06<br>cm       |
| Product Length                     | 12 in / 30.48 cm            |
| Product Width                      | 4 in / 10.16 cm             |
| Product Height                     | 4 in / 10.16 cm             |
| Product Weight                     | 3.3 lbs / 1.50 kg           |
| Package Weight                     | 3.3 lbs / 1.50 kg           |
| Country of Origin                  | US                          |
| Harmonization Code:                | 8515.11.0000                |
| Cage Code                          | 02105                       |
| RoHS Compliant                     | Yes                         |
| BS EN IEC<br>60335-1:2023+A11:2023 | Yes                         |
| BS EN<br>60335-2-45:2002+A11:2023  | Yes                         |
| WEEE Compliant                     | Yes                         |
| CE Certified                       | Yes                         |
| Understanding Tip Measurements     | Explanation                 |
| Warranty Policy                    | Details                     |
| User Manual                        | User Manual                 |

# **APPLICATIONS**

Users of this product have stated that they use it for several jobs which include but are not limited to:

- 1. Restoration of copper flashings
- 2. Soldering Copper, Zink, and Galvanized sheet metal.
- 3. Soldering MRI RF Enclosures
- 4. Soldering air duct to **air-tight** status
- 5. Soldering vintage tube amplifier chassis
- 6. Soldering a ground strap onto power cables
- 7. Soldering action brackets in pianos
- 8. Pre-tinning buss bars on transformers
- 9. Cutting apart molded plastic parts
- 10. Soldering alternator and starter rebuilding

#### **END-OF-LIFE INSTRUCTIONS**

In an effort to reduce waste and comply with WEEE directive, please do not dispose of product. All American Beauty Tools are serviceable and can be repaired and/or replaced. Please contact manufacturer to make arrangements.

#### SIMILAR PRODUCTS

The following products are related (similar model but different specifications, etc.) to Model 3178E-300 featured on this page:

| Model     | Product Name                                  |
|-----------|-----------------------------------------------|
| 3178-300  | 300 Watt, 7/8" Heavy-Duty Soldering<br>Iron   |
| 3198-550  | 550 Watt, 1-1/8" Heavy-Duty<br>Soldering Iron |
| 3198E-550 | 550 Watt Heavy-Duty Ergo Iron                 |
| A29306    | 300 Watt, 5/8" Heavy-Duty Soldering Iron      |
| A29406    | 400 Watt, 5/8" Heavy-Duty Soldering<br>Iron   |